

ENVIRONMENTAL STATEMENT

OF BOKARO COLLIERY OPENCAST PROJECT

FOR 2013-14

CENTRAL COALFIELDS LIMITED

ENVIRONMENT DIVISION

CCL,RANCHI

EXECUTIVE SUMMARY

- E-1. This Annual Environmental Statement has been prepared as per the Gazette Notification No.G.S.R. 329(E) dated 13th March, the Ministry of Environment & Forests, Government of India.
- **E-2 Bokaro Opencast Project** of Central Coalfields Limited is located in the East-Bokaro Coalfields of Bokaro Distt.of Jharkhand state. The mine block is situated on the north of Damodar river after railway line. The total area of the block is about 7 sq. Km. The project location and other surface features are given in the plan annexed as **ANNEXURE**.
- **E-3** The annual target of production for the year 2013-14 is 50000 Tes.The project has achieved the production during 2013-14 is 53878 Tes.
- **E-4** The Environmental Monitoring was carried out quarterly as per the guide lines of Ministry of Environment & Forest(MOEF). The Environmental Monitoring results for four quarters of 2013-14 are appended as **ANNEXURE.**
- **E-5** Ambient air quality is monitored to study the level of air pollution. The main air pollutant is suspended particulate matter(SPM). It is difficult to quantity the amount of air pollutants generated due to opencast mining.
- **E-6** Water is not directly used during mining for coal production. It percolates into working area during mining operation. However ,water is consumed for other purposes ,mainly for dust suppression.
- **E-7** The noise levels recorded are generally below permissible limits prescribed by the Ministry of Environment & Forest s(MoEF). There is no continuous high level sound frequency of impulsive nature.
- **E-8** Raw material used in coal mining activities are explosive and POL for machines and automobiles. The consumption is detailed in Part-B of Statement Form.
- **E-9** Hazardous wastes is not being produced either from mining operation or from any pollution control facilities.Solid waste produced from the mining activities is overburden(OB) material.
- **E-10** Regular measures are being taken to control air,water and noise pollutions discussed in detail in part G,H & I of Environmental Statement Form.

CHAPTER-1

PROJECT DESCRIPTION

1.1 **INTRODUCTION:**

The Bokaro colliery of Central Coalfields Limited is located in East –Bokaro Coalfield of Jharkhand, designed for a rated capacity of 0.7 million tones of coal per annum .The mine block is situated to the North of river Damodar after railway line.Godo nallah flowing across the Western section of this colliery joins with Damodar river.On the Eastern side of the quarry surface is Baidkaro nallah.Lease hold area of the project is 607.80 Ha.

The O.B generated is presently being dumped nearby the quarry OB dumps can be seen in the around the quarry.At present situation/area is not making external OB dumping,internal OB dumping during 2013-14 is 0.091 MM3 .All the dumps are located within 0.5 Km distance from the working quarry. Characteristics of the overburden is sand stone and shale band mostly, OB dumps can be seen in the surface plan enclosed. some of the OB dumps will be disturbed again for mining of lower Bermo seam. Half of the abundant quarry has been filled by OB and massive plantation was carried out. Massive plantation is proposed in next year.Slope of the reclaimed dumps is 1 in1 .Working collieries surrounding this project are Bermo mine,Kargali colliery etc.Coal mining is the prime,industry of the region.These developments have influenced various environmental attributes e.g. air and water quality,noise leel,Socio-economic profile,land use pattern etc.

1.2 LOCATION:

The project comes under Bokaro & Kargali area of Central Coalfields Ltd. Total area of the block is about 7 Sq. Km. The colliery is connected by Fair Weather Road with Bermo Hazaribagh road. The nearest railway station is Bermo on Gomoh-Barkakana loop line of Eastern Railway.

1.3 **MINING METHOD**:

Considering the geo-mining condition of the deposit namely

- (i) Moderate gradient (7-9),
- (ii) Volume of Ob during 2013-14 is 0.091 MM3
- (iii) Short life of the project: The shovel-dumper system of mining is applied. Drilling blasting operation for loosening of coal and overburden is necessary before excavation by shovel.

1.4 Drainage pattern:

There are control sumps in the pit. This acts as sedimentation lagoon for the sump water. A major portion of suspended solids are separated here before it is pumped out to natural drains, Godonallah flows on the western part of the quarry and Baidkaro nallah flows on the eastern part of the quarry. Sumps water is used for domestic purpose & partly used for dust suppression.

ENVIRONMENT MONITORING RESULTS:-

To assess the present status in respect of air, water, noise of the region on Environmental quality monitoring work was undertaken by CMPDI under request from CCL. The relevant parameter of air-water-noise pollutions were studied by CMPDI.

- i. Ambient air quality parameters are within prescribed limits.
- ii. Mine water quality parameters were within the limits prescribed under MOEF.
- iii. Noise level readings(LEQ) were also within the limit.

<u>CH A P T E R-II</u>

ENVIRONMENTAL STATEMENT FOR BOKARO COLLIERY ,C.C.LTD.FOR THE YEAR 2013-14

<u> P A R T – A</u>

a. I Name and Address of the Mine

NAME: Bokaro Colliery Place :Bokaro Colliery,PO:Sunday Bazar Dist:Bokaro TELEX:Nil

II. INDUSTRY CATEGORY- PRIMARY

iii. Date of last Environmental Audit Report submitted Environmental statement report was last submitted for the year 2012-13

IV. PRODUCTION CAPACITY:

Planned capacity of the Project for 2013-14 was 50,000 tes and production of coal for the Year(2013-14) 53878 tes

PART-B

WATER AND RAW MATERIAL CONSUMPTION WATER CONSUMPTION (M3/day)

- a. Mining
- b. Haul road dust suppression :50

	ii. Workshop	:
	iii. Fire fighting	:
c.	Cooling	:Nil
	Domestic	:329

Name of product	Water consumption per unit of production			
	During financial year 2012-13 During financial year 2013-14			
ROM Coal	0.18 KL/Te	0.22 KL/Te		

RAW MATERIAL CONSUMPTION:- 2012-13 2013-14

Nil

Nil

However the following materials are being consumed for O.B removal & Coal production

S.No.	name of raw material	Nameof	Consumption of raw material (Per unit of	
		product	output)	
			During financial yr	During financial yr 13-14
			2012-13	
1	Explosive	Coal	0.62Kg/te	0.25Kg/te
2.	POL		0.18 Kg/te	0.16 Kg/te
3	HSD		1.76 lit/te	2.43 lit/te

PART-C

POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT

POLLUTION	Quantity of pollution generated	Percentage variation from prescribed standards with reasons
Water	The analysis results are given in Annexure	The analysis results reveal that most of the parameters are below permissible limits prescribed by MoEF as General Standards for Class'A'effluent(Effluent discharged into land surface water.)
Air	It is difficult to quantity the amount of air pollutants.The main air pollutant is suspended particulate matter(SPM).The air quality results are appended a Annexure.	Ambient air quality results show that values were within prescribed limits.
Noise	The high noise in mining areas owes its origin in and around excavation and material handling sites.There is no continuous sound frequency of impulsive nature.Ambient Noise Quality reports are appended as Annexure.	Noise quality reports shows the results are within permissible limits.

(PARAMETERS/SPECIFIED IN THE CONSENT ISSUED)

PART-D

HAZARDOUS WASTES

(As specified under Hazardous Waste Management and handling Rules 1989)

Hazardous Waste	Total Quantity		
	During financial year 2013-14	During financial year 2012-13	
(a)From mining process	KL	0.58 KI	
(b)From materials handling	12 V Battery,14 nos	12 Battery,10 nos	
system lities			

PART-E

SOLID WASTES

	Total quantity in million cubic metre			
	During financial 2013-14	During financial year 12-13		
(a)From process	0.091 MM3	0.116 Mm3		
(b)From pollution control facilities	Nil	Nil		
©Quantity recycled of reutilised	During both financial year, the entire volume of Ob has been used for refilling the decoaled area of the quarry.			

PART-F

PLEASE SPECIFY THE CHARACTERISTICS(IN TERMS OF CONCENTRATION AND QUANTUM) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATE THE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

HAZARDOUS WASTES

- 1. Hazardous wastes is not being produced either from mining operation or from any pollution control facilities.
- 2. SOLID WASTES.
- 3. During opencast mining, overburden produced as soild wastes temporarily as these materials are used for reclamation. During the year 2013-14, 0.091 Million cubic meter of overburden was generated. The overburden material are more or less homogeneous comprising mainly shale, sand, silt and clay & gravel.
- 4. DISPOSAL PRACTICE
- 5. Presently the O.B material is being filled in de-coaled area of qually.

PART-G

IMPACT OF POLLUTION CONTROL MEASURES ON CONSERVATION OF NATURAL RESOURCES AND CONSEQUENTLY ON COST OF PRODUCTION.

In order to carry out mining in an eco-friendly manner, following pollution control measures have been

Implemented.

1.0 **AIR POLLUTION CONTROL MEASURE.**

The following measures have been taken to control air pollution.

- (i) Regular sprinkling of water on haul road and other road.
- (ii) Water sprinkling on coal stock.
- (iii) Plantation along the vacant space.
- (iv) All necessary precautions will be taken during drilling ,blasting, loading & transporting operations.

2.0 WATER POLLUTION CONTROL MEASURES.

(I) The mine water is allowed to settle in sump before pumping to natural drains. Sump water is being utilized for water spraying on haul roads for dust suppression and for domestic purpose.

(ii)The catch drains have been constructed around the foot of the OB dumps in order to collect surface run off water from the dumps and convey them to the settling ponds.

(iii) A oil grease trap and settling ponds are proposed in the workshop to prevent water pollution.

(iv)Colony and other service building are provided with septic tanks and soak pits.

(v)A garland drain is provided around the quarry to collect the surface run off .This also prevent storm water to enter into the quarry area.

3.0 NOISE POLLUTION CONTROL MEASURE.

(i)Blasting operation is carried out between 1.00 PM to 3.00 P.M

(ii) Regulars maintenance of HEMMs and other equipment.

(iii)Use of HEMMs with sound proof cabin.

(v) Providing green belt around noise generating centers.

4.0 MEASURES FOR RECLAMATION OF LAND

At present OB generated during mining is being used as refilling material in de coaled area of quarry. As soon as the dumps reaches to its final stage, it is proposal to start technical and biological

Reclamation of the dumps .At the end of mining operations, some de coaled area will remain empty, which would be used for storing rain water. The presence of such a water body will help in increasing the moisture content of soil of adjacent area and ultimately it would promote the growth of vegetation.

IMPACT OF POLLUTION CONTROL MEASURES ON COST OF PRODUCTION OF ENVIRONMENTAL MANAGEMENT.

Consent fee, watercess etc. are regularly deposited. Expenditure in incurred on monitoring and other pollution control measures.

PART-H

ADDITIONAL INVESTMENT PROPOSAL FOR ENVIRONMENTAL/MENTAL PROTECTION INCLUDING ABATEMENT OF POLLUTION

Additional investment proposal has not been finalized yet. However, it is proposed to construct an effluent treatment plant for workshop effluent and plantation in vacant spaces. Other investment proposals are:

- (i) The environmental monitoring of the project will be continued quarterly as per the guidelines of Ministry of Environment & Forests(MoEF).
- (ii) Environmental statement report will be prepared or each financial year ending 31st march.
- (iii) The air & water consent will be taken from Jharkhand State Pollution Control Board, Ranchi each year.

Part-I

ANY OTHER PARTICULARS IN RESPECT OF ENVIRONMENTAL PROTECTION AND ABATEMENT OF POLLUTION.

The major problem of environmental control of Bokaro OCP.

- Management of solid wastes in form of O.B dumps.
- Treatment and disposal of mine effluents including dump lechates
- Control of mine fire.
- Creation of green cover of OB dumps, fire control area and around residential area .
- Treatment of workshop effluent

Job No.	: 094313025		Date of Issue: 15/07/13
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	/): CCL/Env-Monitoring/13-	14/ 2013/823-828 dt. 16/05/13	
Sample Description	: Air		
Product Specification (BIS)	: Gazette Notification no	. G.S.R 742(E) dt.25 th Sept.'2000)
Test Required	: As per Gazette Notifica	tion no. G.S.R 742(E) dt.25 th Sep	ot.'2000
Date of receipt of sample	: 01/07/13	Date of performance of	Test: 01/07/13 to 15/07/13

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending June	'2013

Name of the Sampling Station Hind Strip Colony

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
24/06/2013 - 25/06/2013	297	99	11	38	

Name of the Sampling Station Rest House

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
24/06/2013 - 25/06/2013	226	126	10	39	

Name of the Sampling Station Gandhinagar Colony

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
24/06/2013 - 25/06/2013	271	124	11	43	

Analysed By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

Job No.	: 094313025	Date of Issue: 01/07/13
Name of the Customer	: CCL	
Customer Letter Ref. No. (if any	/): CCL/Env-Monitoring/13-14/ 2013/823-828 dt. 16/05/13	
Sample Description	: Noise	
Product Specification (BIS)	: Gazette Notification no. G.S.R 742(E) dt.25 th Sept./2	2000
Test Required	: As per Gazette Notification no. G.S.R 742(E) dt.25 th	Sept.'2000
Date of receipt of sample	: 01/07/13 Da	ate of performance of Test: -
		·

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending June	'2013

Sampling Stations

1 Hindstrip Colony

2 Rest House

Station Name	Date of Sampling	Noise Level
Hindstrip Colony	24/06/2013	50.6
Rest House	24/06/2013	48.3

Permissible Limit of Noise Level vide Gazette Notification G.S.R. 742(E) Dt. 25th Sep '2K

	6.00 AM to 10.00 PM	10.00 PM to 6.00 AM
Noise Level	Leq 75 dB(A)	Leq 70 dB(A)

Checked By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

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Job No.	: 094313025		Date of Issue: 15/07/13
Name of the Customer	: CCL		
	`		
Customer Letter Ref. No. (if any	/): CCL/Env-Monitoring/13-1	4/ 2013/823-828 dt. 16/05/13	
Sample Description	: Effluent Water		
Product Specification (BIS)	: MoEF Sch VI Class 'a	' std.	
Test Required	: 26 items as per MoEl	⁼ Sch VI Class `a' std.	
Date of receipt of sample	: 01/07/13	Date of performance of T	est: 01/07/13 to 15/07/13

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending June	'2013
Sampling Stations	s 1 Lagoon Discharge	26-June-13	

Sampling Stations 1 Lagoon Discharge

SI.No.	Parameter	Samp	ling Station	IS	Below	MOEF -SCH-VI	Remarks
		1	2	3	Detection Limit	STANDARDS	
1	Colour & Odour	Acceptable			-	Acceptable	
2	Total Suspended Solids	32			5.00	100.0	
3	pH value	8.14			0.01	5.5 to 9.0	
4	Temperature (°C)	25.9			-	Shall not exceed 5 C tem	
5	Oil & Grease	BDL			1.00	10.0	
6	Total Residual Chlorine	BDL			0.04	1.0	
7	Ammonical Nitrogen	0.20			0.02	50.0	
8	Total Kjeldahl Nitrogen	2.40			0.02	100.0	
9	Free Ammonia	BDL			0.02	5.0	
10	B.O.D (3 days 27°C)	1.00			1.00	30.0	
11	COD	40			5.00	250.0	
12	Arsenic	BDL			0.01	0.2	
13	Lead	BDL			0.05	0.1	
14	Hexavalent Chromium	BDL			0.01	0.1	
15	Total Chromium	0.13			0.10	2.0	
16	Copper	0.04			0.02	3.0	
17	Zinc	0.02			0.02	5.0	
18	Selenium	BDL			0.01	0.05	
19	Nickel	BDL			0.10	3.0	
20	Fluoride	0.35			0.05	2.0	
21	Dissolved Phosphate	0.18			0.01	5.0	
22	Sulphide	0.03			0.01	2.0	
23	Phenolic Compounds	BDL			0.001	1.0	
24	Manganese	BDL			0.05	2.0	
25	Iron	BDL			0.05	3.0	
26	Nitrate Nitrogen	2.2			0.01	10.0	

Analysed By

Checked By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

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Note: 1) This Report refers to the values obtained at the time of testing and results related to the items tested 2) This Report refers to the function of the management.3) Liability for return of samples ceases as samples cannot be retained for retests.

Job No.	: 094313025		Date of Issue: 15/07/13
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	'): CCL/Env-Monitoring/13-1	4/ 2013/823-828 dt. 16/05/13	
Sample Description	: Surface Water		
Product Specification (BIS)	: IS: 2296 Inland Surfa	ace Water Class 'C'	
Test Required	: 18 items as per IS: 2	296	
Date of receipt of sample	: 01/07/13	Date of performance of T	Test: 01/07/13 to 15/07/13

TEST RESULT

The sample has been tested with the following results:-

Area Project	: B&K : Bokaro OCP	Year Quarter Ending June	2013 '2013
Sampling Stations	1 Goda Nala before Damodar	26-June-13	
	2 Damodar before Goda Nala	26-June-13	
	3 Damodar after Goda Nala	26-June-13	

SI.No.	Parameter	San	Sampling Stations			IS : 2296 INLAND SURFACE WATER	Remarks
		1	2	3	Limit	[1982] Class 'C'	
1	Colour, Hazen unit, Max	16	18	24	1.00	300	
2	Total Suspended Solids	88	114	184	5.00	\$	
3	Disolved Oxygen	4.70	5.10	4.90	0.10	4	
4	pH value	8.12	8.22	8.35	0.01	6.5-8.5	
5	Iron	0.06	BDL	BDL	0.05	5	
6	Chlorides	24	24	30	0.25	600	
7	BOD (3 days 27°C)	2.80	2.70	2.90	1.00	3	
8	Total Dissolved Solids	182	194	232	1.00	1500	
9	Copper	0.04	0.04	0.04	0.02	1.5	
10	Sulphate	48	46	48	1.00	400	
11	Nitrate	5.75	10.18	10.63	0.01	50	
12	Fluoride	0.43	0.35	0.38	0.05	1.5	
13	Selenium	BDL	BDL	BDL	0.01	0.05	
14	Arsenic	BDL	BDL	BDL	0.01	0.2	
15	Lead	BDL	BDL	BDL	0.05	0.1	
16	Zinc	0.10	0.08	0.03	0.02	15	
17	Hexavalent Chromium	BDL	BDL	BDL	0.01	0.05	
18	Phenolics	BDL	BDL	BDL	0.001	0.005	

Class-C: Tolerance Limit for surface water used for drinking water source with conventional treatment followed by disinfection \$ represents limits not specified

Analysed By

Checked By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

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Job No.	: 094313025		Date of Issue: 07/10/13
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	(): CCL/Env-Monitoring	g/13-14/ 2013/823-828 dt.	16/05/13
Sample Description	: Air		
Product Specification (BIS)	: Gazette Notification no	. G.S.R 742(E) dt.25 th Sept.'2000)
Test Required	: As per Gazette Notifica	tion no. G.S.R 742(E) dt.25 th Sep	ot. '2000
Date of receipt of sample	: 23/09/13	Date of performance of	Test: 23/09/13 to 07/10/13
•	•	.,	

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending Sept.	'2013

Name of the Sampling Station Hind Strip Colony

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
13/09/2013 - 14/09/2013	100	62	<25	20	

Name of the Sampling Station Rest House

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
16/09/2013 - 17/09/2013	115	94	<25	19	

Name of the Sampling Station Gandhinagar Colony

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
16/09/2013 - 17/09/2013	87	47	<25	20	

Analysed By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

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Job No.	: 094313025	Date of Issue: 23/09/13
Name of the Customer	: CCL	
	y): CCL/Env-Monitoring/13-14/ 2013/823-82	8 dt. 16/05/13
Sample Description	: Noise	
Product Specification (BIS)	: Gazette Notification no. G.S.R 742(E) dt.25 th Sep	ot.'2000
Test Required	: As per Gazette Notification no. G.S.R 742(E) dt.	25 th Sept.'2000
Date of receipt of sample	: 23/09/13	Date of performance of Test: -

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending Sept.	'2013
Sampling Stations	1 Hindstrip Colony		

2 Rest House

Station Name	Date of Sampling	Noise Level
Hindstrip Colony	13/09/2013	49.2
Rest House	16/09/2013	47.9

Permissible Limit of Noise Level vide Gazette Notification G.S.R. 742(E) Dt. 25th Sep '2K

	6.00 AM to 10.00 PM	10.00 PM to 6.00 AM
Noise Level	Leq 75 dB(A)	Leq 70 dB(A)

Checked By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

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Job No.	: 094313025		Date of Issue: 04/10/13
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	r): CCL/Env-Monitoring	<mark>y/13-14/ 2013/823-828 dt.</mark> 1	16/05/13
Sample Description	: Effluent Water		
Product Specification (BIS)	: MoEF Sch VI Class `a'	′ std.	
Test Required	: 27 items as per MoEF	⁻ Sch VI Class `a' std.	
Date of receipt of sample	: 23/09/13	Date of performance of 1	Fest: 23/09/13 to 04/10/13

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending Sept.	'2013
Sampling Stations 1	Lagoon Discharge	19-Sept-13	

SI.No.	Parameter	Samp	oling Statio	ns	Below	MOEF -SCH-VI	Remarks
		1	2	3	Detection Limit	STANDARDS	
1	Colour & Odour	Acceptable			5.0 Cannot be quantified	Acceptable	
2	Total Suspended Solids	64			25.00	100.0	
3	pH value	7.94			0.01	5.5 to 9.0	
4	Temperature (°C)	25.3			-	Shall not exceed 5 C ten	-
5	Oil & Grease	2.00			2.00	10.0	
6	Total Residual Chlorine	BDL			0.02	1.0	
7	Ammonical Nitrogen	0.24			0.01	50.0	
8	Total Kjeldahl Nitrogen	2.50			1.00	100.0	
9	Free Ammonia	BDL			0.01	5.0	
10	B.O.D (3 days 27°C)	2.00			2.00	30.0	
11	COD	70			4.00	250.0	
12	Arsenic	BDL			0.005	0.2	
13	Lead	BDL			0.005	0.1	
14	Cadmium	BDL			0.0005	2.0	
15	Hexavalent Chromium	BDL			0.01	0.1	
16	Total Chromium	BDL			0.06	2.0	
17	Copper	BDL			0.03	3.0	
18	Zinc	BDL			0.01	5.0	
19	Selenium	BDL			0.005	0.05	
20	Nickel	BDL			0.10	3.0	
21	Fluoride	0.42			0.02	2.0	
22	Dissolved Phosphate	BDL			0.30	5.0	
23	Sulphide	0.005			0.005	2.0	
24	Phenolic Compounds	BDL			0.002	1.0	
25	Manganese	BDL			0.02	2.0	
26	Iron	BDL			0.06	3.0	
27	Nitrate Nitrogen	1.5			0.50	10.0	

Analysed By

Checked By

G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

B&K - 11

Job No.	: 094313025		Date of Issue: 04/10/13
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	(): CCL/Env-Monitoring	g/13-14/ 2013/823-828 dt. 1	6/05/13
Sample Description	: Surface Water		
Product Specification (BIS)	: IS: 2296 Inland Surfa	ace Water Class 'C'	
Test Required	: 19 items as per IS: 2	296	
Date of receipt of sample	: 23/09/13	Date of performance of T	est: 23/09/13 to 04/10/13

TEST RESULT

The sample has been tested with the following results:-

Area Project	: B&K : Bokaro OCP	Year 201 Quarter Ending Sept. 201	
Sampling Stations 1	Goda Nala before Damodar	19-Sept-13	
2	Damodar before Goda Nala	19-Sept-13	
3	Damodar after Goda Nala	19-Sept-13	

SI.No.	Parameter	San	Sampling Stations			IS : 2296 INLAND SURFACE WATER	Remarks
		1	2	3	Detection Limit	[1982] Class 'C'	
1	Colour, Hazen unit, Max	20	18	24	5.0	300	
2	Total Suspended Solids	38	58	76	25.00	\$	
3	Disolved Oxygen	4.80	5.20	4.80	0.10	4	
4	pH value	8.12	8.05	8.24	0.01	6.5-8.5	
5	Iron	BDL	BDL	BDL	0.06	5	
6	Chlorides	26	28	20	2.00	600	
7	BOD (3 days 27°C)	3.00	2.40	2.80	2.00	3	
8	Total Dissolved Solids	198	236	174	25.00	1500	
9	Copper	BDL	BDL	BDL	0.03	1.5	
10	Sulphate	42	44	32	2.00	400	
11	Nitrate	9.30	9.74	8.86	0.50	50	
12	Fluoride	0.37	0.40	0.45	0.02	1.5	
13	Cadmium	BDL	BDL	BDL	0.0005	0.01	
14	Selenium	BDL	BDL	BDL	0.005	0.05	
15	Arsenic	BDL	BDL	BDL	0.005	0.2	
16	Lead	BDL	BDL	BDL	5.00	0.1	
17	Zinc	BDL	BDL	BDL	0.01	15	1
18	Hexavalent Chromium	BDL	BDL	BDL	0.01	0.05	1
19	Phenolics	BDL	BDL	BDL	0.002	0.005	

Class-C: Tolerance Limit for surface water used for drinking water source with conventional treatment followed by disinfection \$ represents limits not specified

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Job No. Name of the Customer	: 094313025 : CCL		Date of Issue: 17/01/14
Customer Letter Ref. No. (if any Sample Description Product Specification (BIS) Test Required Date of receipt of sample	: Air : Gazette Notification no. G : As per Gazette Notificatio	5.S.R 742(E) dt.25 th Sept.′2000 n no. G.S.R 742(E) dt.25 th Sep	

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending Dec.	'2013

All parameters are in $\mu g/m^3$

Name of the Sampling Station Hind Strip Colony

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
26/12/2013 - 27/12/2013	271	212	<25	23	

Name of the Sampling Station Rest House

Date of Sampling	SPM	RPM	SO2	NOx	Remarks
26/12/2013 - 27/12/2013	419	129	<25	22	

Name of the Sampling Station Gandhinagar Colony

Date of Sampling		SPM	RPM	SO2	NOx	Remarks
26/12/2013 - 27/12	2/2013	234	162	<25	23	

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Job No. Name of the Customer	: 094313025 : CCL	Date of Issue: 02/01/14
Customer Letter Ref. No. (if any Sample Description Product Specification (BIS) Test Required Date of receipt of sample	 /): CCL/DGM-HOD(E&F)/2013/1570 : Noise : Gazette Notification no. G.S.R 742(E) dt : As per Gazette Notification no. G.S.R 742 : 02/01/14 	•

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending Dec.	'2013

Sampling Stations

1 Hindstrip Colony

2 Rest House

Station Name	Date of Sampling	Noise Level
Hindstrip Colony	26/12/2013	49.3
Rest House	27/12/2013	47.6

Permissible Limit of Noise Level vide Gazette Notification G.S.R. 742(E) Dt. 25th Sep '2K

	6.00 AM to 10.00 PM	10.00 PM to 6.00 AM
Noise Level	Leq 75 dB(A)	Leq 70 dB(A)

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Job No.	: 094313025		Date of Issue: 10/01/14
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	/): CCL/DGM-HOD(E&F)/2013/1570	Dt. 22/11/13
Sample Description	: Effluent Water		
Product Specification (BIS)	: MoEF Sch VI Class `a	′ std.	
Test Required	: 27 items as per MoE	F Sch VI Class `a	í std.
Date of receipt of sample	: 02/01/14	Date of perfo	rmance of Test: 02/01/14 to 10/01/14

TEST RESULT

The sample has been tested with the following results:-

Area	: B&K	Year	2013
Project	: Bokaro OCP	Quarter Ending Dec.	'2013
Sampling Stations	1 Lagoon Discharge	30-Dec-13	

SI.No.	Parameter	Sampling Stations		Below	MOEF -SCH-VI	BIS Standard	Method	
		1	2	3	Detection Limit	STANDARDS		
1	Colour & Odour	Acceptable			5.0 Cannot be quantified	Acceptable	APHA, 22 nd Edition IS 3025 /05:1983	Pt.Cobalt Physical, Qualitative
2	Total Suspended Solids	58			25.00	100.0	IS-3025/17:1984	Gravimetric
3	pH value	8.08			0.01	5.5 to 9.0	IS-3025/11:1983	Electrometric
4	Temperature (°C)	18.9			5.0	Shall not exceed 5 C above the receiving temp.	IS-3025/09:1984	Thermometeric
5	Oil & Grease	BDL			2.00	10.0	IS-3025/39:1991	Partition Gravimetric
6	Total Residual Chlorine	BDL			0.02	1.0	APHA, 22 nd Edition	DPD
7	Ammonical Nitrogen	0.22			0.01	50.0	IS:3025/34:1988	Nesseler's
8	Total Kjeldahl Nitrogen	2.30			1.00	100.0	IS:3025/34:1988	Nesseler's
9	Free Ammonia	BDL			0.01	5.0	IS:3025/34:1988	Nesseler's
10	B.O.D (3 days 27°C)	2.00			2.00	30.0	IS-3025/44:1993	3 day incubation at 27°C
11	COD	60			4.00	250.0	IS-3025/58:2006	Titration
12	Arsenic	BDL			0.005	0.2	APHA, 22 nd Edition	AAS-GTA
13	Lead	BDL			0.005	0.1	APHA, 22 nd Edition	AAS-GTA
14	Cadmium	BDL			0.0005	2.0	APHA, 22 nd Edition	AAS-GTA
15	Hexavalent Chromium	BDL			0.01	0.1	APHA, 22 nd Edition	Diphenylcarbohydrazide
16	Total Chromium	BDL			0.06	2.0	IS-3025/52:2003	AAS-Flame
17	Copper	BDL			0.03	3.0	IS-3025/42:1992	AAS-Flame
18	Zinc	BDL			0.01	5.0	IS-3025/49:1994	AAS-Flame
19	Selenium	BDL			0.005	0.05	APHA, 22 nd Edition	AAS-GTA
20	Nickel	BDL			0.10	3.0	IS-3025/54:2003	AAS-Flame
21	Fluoride	0.38			0.02	2.0	APHA, 22 nd Edition	SPADNS
22	Dissolved Phosphate	BDL			0.30	5.0	APHA, 22 nd Edition	Molybdovanadate
23	Sulphide	0.006			0.005	2.0	APHA, 22 nd Edition	Methylene Blue
24	Phenolic Compounds	BDL			0.002	1.0	APHA, 22 nd Edition	4-Amino Antipyrine
25	Manganese	BDL			0.02	2.0	APHA, 22 nd Edition	AAS-Flame
26	Iron	BDL			0.06	3.0	IS-3025/53:2003	AAS-Flame
27	Nitrate Nitrogen	2.0			0.50	10.0	APHA, 22 nd Edition	UV Spectrphotometric

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Job No.	: 094313025		Date of Issue: 10/01/14
Name of the Customer	: CCL		
Customer Letter Ref. No. (if any	(): CCL/DGM-HOD(E&F))/2013/1570 Dt. 22/11/1	3
Sample Description	: Surface Water		
Product Specification (BIS)	: IS: 2296 Inland Surfa	ace Water Class 'C'	
Test Required	: 19 items as per IS: 2	296	
Date of receipt of sample	: 02/01/14		Test: 02/01/14 to 10/01/14

TEST RESULT

The sample has been tested with the following results:-

Area Project	: B&K : Bokaro OCP	Year Quarter Ending Dec.	2013 '2013
Sampling Stations	1 Goda Nala before Damodar	30-Dec-13	
	2 Damodar before Goda Nala	30-Dec-13	
	3 Damodar after Goda Nala	30-Dec-13	

4	umeter are in mg/l unless specified	r					DL - Below Detectable	Limit
SI.N	Parameter	Sam	pling Sta	itions	Below Detection	IS : 2296 INLAND	BIS Standard	Method
0.		1	2	3	Limit	SURFACE WATER [1982] Class 'C'		
1	Colour, Hazen unit, Max	18	14	18	5.0	300	APHA, 22 nd Edition	Platinum Cobalt
2	Total Suspended Solids	40	54	68	25.00	\$	IS-3025/17:1984	Gravimetric
3	Disolved Oxygen	4.60	5.10	4.90	0.10	4	IS-3025/38:1989	Winkler Azide
4	pH value	8.02	7.98	8.10	0.01	6.5-8.5	IS-3025/11:1983	Electrometric
5	Iron	BDL	BDL	BDL	0.06	5	IS-3025/53:2003	AAS-Flame
6	Chlorides	24	28	30	2.00	600	IS-3025/32:1988	Argentometric
7	BOD (3 days 27°C)	3.00	2.40	2.80	2.00	3	IS-3025/44:1993	3 day incubation at 27°C
8	Total Dissolved Solids	194	232	178	25.00	1500	IS-3025/16:1984	Gravimetric
9	Copper	BDL	BDL	BDL	0.03	1.5	IS-3025/42:1992	AAS-Flame
10	Sulphate	26	22	24	2.00	400	APHA, 22 nd Edition	Turbidity
11	Nitrate	5.75	6.20	6.64	0.50	50	IS-3025/34:1988	Nesseler's
12	Fluoride	0.33	0.38	0.42	0.02	1.5	APHA, 22 nd Edition	SPADNS
13	Cadmium	BDL	BDL	BDL	0.0005	0.01	APHA, 22 nd Edition	AAS-GTA
14	Selenium	BDL	BDL	BDL	0.005	0.05	APHA, 22 nd Edition	AAS-GTA
15	Arsenic	BDL	BDL	BDL	0.005	0.2	APHA, 22 nd Edition	AAS-GTA
16	Lead	BDL	BDL	BDL	0.005	0.1	APHA, 22 nd Edition	AAS-GTA
17	Zinc	BDL	BDL	BDL	0.01	15	IS-3025/49:1994	AAS-Flame
18	Hexavalent Chromium	BDL	BDL	BDL	0.01	0.05	APHA, 22 nd Edition,	Diphenylcarboh ydrazide
19	Phenolics	BDL	BDL	BDL	0.002	0.005	APHA, 22 nd Edition	4-Amino Antipyrine

Class-C: Tolerance Limit for surface water used for drinking water source with conventional treatment followed by disinfection \$ represents limits not specified

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G.M (Chemist) Env. Lab, CMPDI(HQ) (Authorized Signatory)

Lab No. T-2187	Job No. 094313025	Year	2013-14			
Type of Sample:	Ambient Air	Quarter Ending	March '14			
Customer / W. O. no. &	CCL/DGM-HOD (E&F)/2013/ 1570	Date of Receipt of	03.04.14			
Date:	Dt. 22/11/13	Sample:				
Mode of Receipt of Sample:	Jointly sampling with customer	Date of Analysis:	03.04.14-17.04.14			
Sampling Protocol:	IS 5182 (part 14): 2000 ,R -2010, Methods for Measurement of Air Pollution	Date of Reporting:	17.04.14			
Testing Protocol:	Gazette Notification no. G.S.R 742(E) dt.25 th Sept.'2000					
Remarks & Observation:	All samplers placed 1.5 m above ground leve	1				

TEST RESULT

The sample has been tested with the following results:-

Area :	B&K	Project:	Bokaro OCP
Stations:	 Hind Strip Colony Rest House Gandhinagar Colony 4. 		Date of Sampling: 26-27/03/2014 26-27/03/2014 27-27/03/2014

S.No	Test Parameters	Units	Test Method	TEST RESULT			
	Stations:				2	3	4
1	Total Particulate Matter (PM_{10} + > PM_{10})	µg/m ³	Lab.SOP 4 based on – IS: 5182/23, 2006	278	463	577	
2	Particulate Matter (PM ₁₀)	µg/m³	IS: 5182/23 2006	144	331	291	
3	Sulphur Dioxide (SO ₂)	µg/m³	IS: 5182 /02 2001 R-2006	<25	<25	<25	
4	Nitrogen Oxides (as NO _x)	µg/m ³	IS: 5182 /02 1975 R-1998	22	21	20	

Note: Gazette Notification no. G.S.R 742(E) dt.25th Sept.'2000 is enclosed along for reference

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Lab No. T-2187	Job No. 094313025	Year	2013-14
Type of Sample:	Noise	Quarter Ending	March '14
Customer / W. O. no. & Date:	CCL/DGM-HOD(E&F)/2013/ 1570 Dt. 22/11/13	Date of Receipt of Sample:	03.04.14
Mode of Receipt of Sample:	Jointly sampling with customer	Date of Analysis:	-
Testing Protocol:	Gazette Notification no. G.S.R 742(E) dt.25 th Sept.'2000	Date of Reporting:	-
Remarks:			

TEST RESULT

The sample has been tested with the following results:-

B&K

Area :

Project:

Bokaro OCP

Stations:

Hindstrip Colony
 Rest House
 3.

4.

Station Name	Date of Sampling	Noise Level
Hindstrip Colony	26/03/2014	48.4
Rest House	26/03/2014	47.5

Permissible Limit of Noise Level vide Gazette Notification G.S.R. 742(E) Dt. 25th Sep '2K

	6.00 AM to 10.00 PM	10.00 PM to 6.00 AM
Noise Level	Leq 75 dB(A)	Leq 70 dB(A)

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Lab No. T-2187	Job No. 094313025	Year - 2013-14	2013-14
Type of Sample:	Effluent Water	Quarter Ending	March '14
Customer / W. O. no. &	CCL/DGM-HOD(E&F)/2013/1570	Date of Receipt of	03.04.14
Date:	Dt. 22/11/13	Sample:	
Mode of Receipt of Sample:	Picked up sample by laboratory	Date of Analysis:	03.04.14-14.04.14
Testing Protocol:	MOEF -SCH-VI STANDARDS, Class 'A'	Date of Reporting:	14.04.14
Remarks & Observation:	Samples received in 2 ltr plastic Jerri cane,		
	Colour as observed is transparent		

TEST RESULT

The sample has been tested with the following results:-

Area :B&KProject:Bokaro OCPStations:1. Lagoon Discharge
2.
3.29/03/2014

Sl.No.	Parameter	Sam	pling Stati	ons	Desirable	MOEF -SCH-VI	BIS Standard & Method	
		1	2	3	Limits	STANDARDS Class 'A'		
1	Total Suspended Solids, mg/l, Max	48			25.00	100.0	IS 3025/17:1984, R :1996, Gravimetric	
2	pH value	8.12			0.01	5.5 to 9.0	IS-3025/11:1983, R-1996, Electrometric	
3	Temperature (°C)	25.0			5.0	Shall not exceed 5 C above the receiving temp.	IS-3025/09:1984, Thermometeric	
4	Oil & Grease, mg/l, Max	<2.00			2.00	10.0	IS 3025/39:1991, R : 2003, Partition Gravimetric	
5	Total Residual Chlorine, mg/l, Max	< 0.02			0.02	1.0	APHA, 22 nd Edition, DPD	
6	Ammonical Nitrogen, mg/l, Max	0.12			0.01	50.0	IS 3025/34:1988, R : 2009, Nessler's	
7	Total Kjeldahl Nitrogen, mg/l, Max	<1.00			1.00	100.0	IS:3025/34:1988, Nesseler's	
8	Free Ammonia, mg/l, Max	< 0.01			0.01	5.0	IS:3025/34:1988, Nesseler's	
9	B.O.D (3 days 27°C), mg/l, Max	<2.00			2.00	30.0	IS 3025 /44:1993,R:2003 3 day incubation at 27°C	
10	COD, mg/l, Max	56			4.00	250.0	APHA, 22 nd Edition, Closed Reflux, Titrimetric	
11	Arsenic, mg/l, Max	< 0.005			0.005	0.2	IS 3025/37:1988 R : 2003, AAS-VGA	
12	Lead, mg/l, Max	0.03			0.005	0.1	APHA, 22 nd Edition, AAS-GTA	
13	Cadmium, mg/l, Max	0.001			0.0005	2.0	APHA, 22 nd Edition, AAS-GTA	
14	Hexavalent Chromium, mg/l, Max	< 0.01			0.01	0.1	APHA, 22 nd Edition, Diphenylcarbohydrazide	
15	Total Chromium, mg/l, Max	< 0.06			0.06	2.0	IS-3025/52:2003, AAS-Flame	
16	Copper, mg/l, Max	< 0.03			0.03	3.0	IS 3025/42: 1992 R : 2009, AAS-Flame	
17	Zinc, mg/l, Max	< 0.01			0.01	5.0	IS 3025 /49 : 1994, R : 2009, AAS-Flame	
18	Selenium, mg/l, Max	< 0.005			0.005	0.05	APHA, 22 nd Edition, AAS-GTA	
19	Nickel, mg/l, Max	< 0.10			0.10	3.0	IS-3025/54:2003, AAS-Flame	
20	Fluoride, mg/l, Max	0.72			0.02	2.0	APHA, 22 nd Edition, SPADNS	
21	Dissolved Phosphate, mg/l, Max	< 0.30			0.30	5.0	APHA, 22 nd Edition Molybdovanadate	
22	Sulphide, mg/l, Max	< 0.005			0.005	2.0	APHA, 22 nd Edition, Methylene Blue	
23	Phenolic Compounds, mg/l, Max	< 0.002			0.002	1.0	APHA, 22 nd Edition 4-Amino Antipyrine	
24	Manganese, mg/l, Max	< 0.02			0.02	2.0	IS-3025/59:2006, AAS-Flame	
25	Iron, mg/l, Max	< 0.06			0.06	3.0	IS 3025 /53 : 2003, R : 2009 , AAS-Flame	
26	Nitrate Nitrogen, mg/l, Max	2.2			0.50	10.0	APHA, 22 nd Edition, UV-Spectrphotometric	

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Lab No. T-2187	Job No. 094313025	Year - 2013-14	2013-14
Type of Sample:	Surface Water	Quarter Ending	March '14
Customer / W. O. no. & Date:	CCL/DGM-HOD(E&F)/2013/1570	Date of Receipt of	03.04.14
	Dt. 22/11/13	Sample:	
Mode of Receipt of Sample:	Picked up sample by laboratory	Date of Analysis:	03.04.14-14.04.14
Testing Protocol:	-	Date of Reporting:	14.04.14
Remarks & Observation:	Samples received in 2 ltr plastic Jerri cane,		
	Colour as observed is transparent		

TEST RESULT

The sample has been tested with the following results:-

Area : B&K **Project: Bokaro OCP Stations: Date of Sampling:** 1. Goda Nala before Damodar 29/03/2014 2. Damodar before Goda Nala 29/03/2014 3. Damodar after Goda Nala 29/03/2014 4.

Sl. No	Parameter	Sampling Stations				Desirable	BIS Standard &
		1	2	3	4	Limits	Method
1	Total Suspended Solids, mg/l, Max	44	42	48		25.00	IS 3025 /17:1984, R :1996, Gravimetric
2	Disolved Oxygen, min.	4.80	6.40	5.80		0.10	IS 3025/381989, R : 2003, Winkler Azide
3	pH value	8.18	8.10	8.15		0.01	IS-3025/11:1983, R-1996, Electrometric
4	Iron, mg/l, Max	< 0.06	< 0.06	< 0.06		0.06	IS 3025 /53 : 2003, R : 2009 , AAS-Flame
5	Chlorides, mg/l, Max	24	26	22		2.00	IS-3025/32:1988, R-2007, Argentometric
6	BOD (3 days 27°C), mg/l, Max	2.80	2.40	2.60		2.00	IS 3025 /44: 1993, R : 2003 3 day incubation at 27°C
7	Dissolved Solids, mg/l, Max	204	224	164		25.00	IS 3025 /16:1984 R : 2006, Gravimetric
8	Copper, mg/l, Max	< 0.03	< 0.03	< 0.03		0.03	IS 3025 /42 : 1992 R : 2009, AAS-Flame
9	Sulphate, mg/l, Max	28	30	24		2.00	APHA, 22 nd Edition Turbidity
10	Nitrate, mg/l, Max	8.41	7.53	7.97		0.50	APHA, 22 nd Edition, UV-Spectrphotometric
11	Fluoride, mg/l, Max	0.44	0.48	0.55		0.02	APHA, 22 nd Edition SPADNS
12	Cadmium, mg/l, Max	< 0.0005	0.001	< 0.0005		0.0005	APHA, 22 nd Edition AAS-GTA
13	Selenium, mg/l, Max	< 0.005	< 0.005	< 0.005		0.005	APHA, 22 nd Edition AAS-GTA
14	Arsenic, mg/l, Max	< 0.005	< 0.005	< 0.005		0.005	IS 3025/37:1988 R : 2003, AAS-VGA
15	Lead, mg/l, Max	0.03	0.01	0.03		0.005	APHA, 22 nd Edition AAS-GTA
16	Zinc, mg/l, Max	< 0.01	< 0.01	< 0.01		0.01	IS 3025 /49 : 1994, R : 2009, AAS-Flame
17	Hexavalent Chromium, mg/l, Max	< 0.01	< 0.01	< 0.01		0.01	APHA, 22 nd Edition, 1,5 - Diphenylcarbohydrazide
18	Phenolics, mg/l, Max	< 0.002	< 0.002	< 0.002		0.002	APHA, 22 nd Edition 4-Amino Antipyrine

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