



**CCL**  
**CENTRAL COALFIELDS LIMITED**  
( A Subsidiary of Coal India Limited )  
( A Mini Ratna Company )  
DARBHANGA HOUSE, RANCHI 834 029

सीसीएल  
सेंट्रल कोलाफील्ड्स लिमिटेड  
( कोल इंडिया लिमिटेड की सहायक कंपनी )  
( एक मिनीरत्न कंपनी )  
दरभंगा हाउस, राँची- 834029

Ref. No. : CCL/DTO/QM/SOP/Crushed Coal/2020/ 118

Dated : 18.04.2020

SOP for transportation of crushed coal

As per the guidelines of the company, only crushed coal ((-) 100 mm size, three dimensional) need to be supplied to the customers through rail / road. In line with the directive of the company and to ensure that only crushed coal of appropriate sizes are despatched, the following guidelines need to be implemented by all concerned.

- 1) The area GM will create adequate crushing facility as per need of area so as to completely stop the possibility of transportation of uncrushed coal to consumers through rail.
- 2) The area sales manager and area quality manager shall ensure that no stone or big boulders are available in siding/stock. If the boulders are found, loading should be stopped and matter should be reported to Area GM and urgent arrangement should be made to separate boulders from coal before loading into wagons etc.
- 3) The project officer incharge of siding shall not allow to receive uncrushed coal from any mine/source.
- 4) The siding incharge must ensure that if big size coal or stone is found in the siding premises then he will not allow the loading operation till the stone or boulders are removed. He shall ensure that there should not be any stock of removed stone in siding premises.
- 5) Area GM shall post executives in all the shift (any discipline not affecting the statutory supervision) to stop any incidence of stone or big boulders in siding with appropriate vehicle for supervision.
- 6) If there is no crushing facility or less departmental capacity then crushers may be hired immediately by limited tendering.
- 7) If any contractor is found transporting or spreading uncrushed coal in siding, serious action amounting to termination of contract need to be taken by siding incharge with the knowledge of Project officer and area GM .
- 8) Hence forth one official is to be nominated in each mine in each shift to certify that coal being despatched to railway siding is crushed to - 100 mm for every truck .... this has to be enforced by the PO of the mine in case the crusher is situated in mine. In other cases the certificate is to be issued from crusher site.
- 9) Siding in charge will ensure that only such trucks carrying this certificate of (-) 100 mm crushed coal are allowed to be unloaded in the siding. For this purpose siding in charge will authorise one official / competent person in each shift.
- 10) The GM (M& S) & his team must take up with railway to ensure that wagons supplied to sidings are free from boulders which do not require any action for cleaning of wagons.
- 11) Good liasoning with payloader operator and the loading munshi available at site can also yield better results and the same should also be attempted by siding in charge on regular basis.

The above SOP are issued for immediate implementation in CCL to ensure that only crushed coal are transported to sidings and appropriate quality of coal are supplied to all consumers..

Copy for kind information to :

- 1) The CMD, CCL, Ranchi.
- 2) The Dir. (T/P&P) / The Dir. (F), CCL, Ranchi.

Copy to :

- 1) All area GMs, CCL.
- 2) The GM / TS to CMD , CCL
- 3) GM (O) / GM (QM) /GM (M&S), CCL, Ranchi.

  
Dir. (T/O), CCL